Modular ultrasonic cleaning line

A standardized process to meet all your cleaning requirements



The modular C40 line unites the best technological solutions in a simple and flexible concept.

The modules are independent and can be assembled according to the requirements of the chosen process.

The flexibility of the C40 allows you to combine any necessary functions including **loading** and **unloading**, **ultrasonic cleaning** in detergent, rinsing in mains water, **rinsing** in purified water, **hot air drying**.

We guarantee that the machine can be up and running in just a few hours.

The modules are stocked semi-finished, pre-cabled and ready to be connected up to the electrical control cabinet, the only part of the line that can be "customised".

The upper panels of the machine protect the process zone. Inside the machine there is a vapour extraction device that should be connected up to an external system.

On the C40 the cleaning process and basket transfer are managed by **FISA automation** systems with proven reliability.

The system can safely handle a maximum weight of up to 12 kg

C40 Modular ultrasonic cleaning line

General characteristics

External basket dimensions (mm) 250*450*200 (h parts)

Standard tank dimensions (mm)

300*500*300 (h liquid)

Standard configuration : automated with an RO2 model robot that meets EC safety standards

Optional: rotating basket

Max basket weight 12 kg (basket + parts)

Upper housing

Multiple frequency and magnetostrictive ultrasounds

Conductive level control system

Integral vapor suction system

Automatic or manual loading/unloading positions

PVC drainage manifold

Mains water supply manifold

FISA TS

The C40 is designed to communicate with our exclusive FISA TS supervision system that:



- Saves the parameters of the process
- Shows progress in real time
- Surveys and controls alarms
- Helps with maintenance operations and obtaining maximum use
- Guarantees complete traceability of the product

Fisa Puretainer

A set of FISA Puretainer bottles that demineralise and organically treat the rinsing water can be integrated into the C40 line.



Simplified maintenance

The modules are designed to be equipped (initially or at a later date) with ultrasounds. The transducers and generators are easily accessible to facilitate maintenance operations, as are all other hydraulic and electrical accessories.



C40 Module characteristics

Ld Cleaning and oil overflow rinsing tank

640 W ultrasounds Heating 3000 W Level control switch Automatic filling/top-up Skimming pump

LL Cleaning - Cleaning

640 W ultrasounds 1500 W heating Level control switch Automatic filling/top-up 640 W ultrasounds 1500 W heating Level control switch Automatic filling/top-up

LR Cleaning Rinsing

L 640 W ultrasounds 1500 W heating Level control switch Automatic filling/top-up

R Pre

Pre-equipped for 640W ultrasounds Electronic valve on the mains supply connected to the robot Overflow rinsing tank - Flow-meter

RL Rinsing - Cleaning

Pre-equipped for 640 W ultrasounds
Flow-meter - Overflow rinsing tank
Electronic valve on the water supply inlet
connected to the robot

640 W ultrasounds 1500 W heating Level control switch Automatic filling/top-up

RR Double rinsing in a cascade

R1 640 W ultrasounds Flow-meter

R2 Pre

Pre-equipped for 640 W ultrasounds Flow-meter

Electronic valve on the water supply inlet connected to the robot

RP Rinsing - Rinsing in demineralised water

Pre-equipped for 640 W ultrasounds
Flow-meter 500 l/h - Overflow rinsing tank
Electronic valve on the water supply inlet
connected to the robot

640 W ultrasounds 6000 W heating

Conductivity meter – Buffer tank – Recycling pump Automatic filling/topping-up Flow-metre 1200 l/h on Fisa Puretainer

R Rinsing in demineralised water – Rinsing

P 640 W ultrasounds 6000 W heating - Conductivity meter Buffer tank – Recycling pump Flow-meter 1200 l/h on Fisa Puretainer Pre-equipped for 640 W ultrasounds Flow-meter

Electronic valve on the water supply inlet connected to the robot

PP Double demineralised water rinsing in a cascade

640 W ultrasounds 6000 W heating Buffer tank - Recycling pump Automatic filling/top-up P2 Pre-equipped for 640 W ultrasounds Conductivity meter

Conductivity meter
Flow-metre 1200 I/h on FISA Puretainer

AA Acid Acid

Two separate acid tanks with manual lids - Module made from white polypropylene Suction device with plastic ventilator

E Hot air drier

7200 W heating Automatic lid and air recycling



FISA Technical support

We always invite our customer to come and see for themselves how efficient our systems are on an industrial installation in our laboratories. FISA customer support starts from the design stage and continues for the entire lifetime of the machine.















